

Sole 3238



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-2-OH

Job Sheet 176292



Part No: SWA6A-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No: RA150 SN: AC11003

Due Date: 5/3/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description:

Note: O&OPM-SWA6 REV.2 IPP REV:A 18.01.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		5/3/18	0.00	0.00	Start Up Small Fab-4		18-06-05 <i>AP</i>
110	Small Fab	1 pcs		5/3/18	0.00	1.00	Small Fab-9		<i>SB</i>
120	QC	1 pcs		5/3/18	0.00	0.00	QC5		<i>SB</i>
130	Customer Acceptance	1 pcs		5/3/18	0.00	0.00			
140	Outsource	1 pcs		5/3/18			SKY002-VC	40060	JUN 04 2018
150	Packaging	1 pcs		5/3/18	0.00	0.00	Packaging2		11/18/16/16
160	QC	1 pcs		5/3/18	0.00	0.00	QC6		38
170	Small Fab	1 pcs		5/3/18	0.00	1.00	Small Fab-9		AP 9-89
180	QC	1 pcs		5/3/18	0.00	0.00	QC5		<i>SB</i>
190	Packaging	1 pcs		5/3/18	0.00	0.00	Packaging3-2		<i>SB</i>
200	QC21-FG	1 Ea		5/3/18	0.00	0.00	QC21		21 JUL 11 2018

Part Op 110 - RA: TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. TEST ASSEMBLY. INSTALL OVER HAUL KIT 648.4708.

GREASE AEROSHELL NO.7 (M138724) LOCTITE 242 (M138762) SILICONE GE (M138883)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
648.4708	SWA6A Overhaul Kit	1 Ea (1 ea)	100-Start up Operation	
SWA6A-2-AR	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 Ea (1 ea)	100-Start up Operation	5041604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	648.4708	1	0	0
	SWA6A-2	1	0	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 2:35 PM Dart.Gagnon.Michelle



Container No: S063238



Part: SWA6A-2

Job No: 176292

Serial No/Batch: AC11003

Revision: 2

Inspector:

Exp Date: 04/20/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/06/18

Part No Operation Quantity Component Part/Item

648.4708 100-Start u ~~1 188-FPSS-1032-1/2~~
648.4708 100-Start u ~~1 188-FPSS-1032-1/4~~
648.4708 100-Start u ~~1 188-FPSS-1032-3/8~~
648.4708 100-Start u 1 188-FPSS-1032-5/8 O.K.
648.4708 ~~100-Start u~~ 1 SWA6A-1200 ✓
648.4708 ~~100-Start u~~ 1 SWA6A-1400 ✓
648.4708 ~~100-Start u~~ ~~6 EL314-SJTOW~~ O.K.
648.4708 100-Start u ~~1 600-1319~~
648.4708 100-Start u ~~1 SWA6A-1100~~
648.4708 100-Start u ~~1 SWA6A-1800~~
648.4708 100-Start u ~~4 SWA6A-2000~~
648.4708 ~~100-Start u~~ 4 ~~12~~ SWA6A-1900 ✓

4 188-FSCS-1032-5/8

1 SWA6A-1300

1 SWA6A-400

1 C45-15-13

Component Name

Set Screw
Set Screw
Set Screw
Set Screw
Lower DU Bearing
Circlip Internal
3 Wire
Up Decal
Upper Bearing
Cover
1/8" Female Spade Connector
Female Spade Terminal - 1/4"

screw.

5037083

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			

Root Cause			FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	OTHER : _____							
Misidentified	☐	Past Due								

Inspection Sheet Complete **RA150**

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
C60	SN 6071, M994-03	2	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S041605(6071); and S052546(M994-03)	Customer supplied part. Customer sending C60 SN 6071 to be overhaul. Perform overhaul and return to customer. Customer also sending C60 M994-03 to be overhaul. C60 was received with cage. Remove from cage, perform overhaul, re-install hook to cage and return to customer.
C45	AC11007	1	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S050438	Customer supplied part. Customer sending C45 AC11007 to be overhaul. C60 was received with cage. Remove from cage, perform overhaul, re-install hook to cage and return to customer.
SWA6A-2	AC10006, AC11003, AC4006.	3	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S041058(AC10006); S041604(AC11003); S042053(AC4006)	Customer supplied part x3. Customer sending SWA6A-2 AC4006, AC11003 and AC4006 to be overhaul. Perform overhaul and return to customer.
SWA6A-4	AC09002 AC09001	2	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S041603(AC09002) and S061865(AC09001)	Customer supplied part x2. Customer sending SWA6A-4 serial# AC09002 and AC09001 for testing. Perform test as per Electric Swivel SWA6A. Return to customer.
P5400-100	AC09003	1	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S052552(AC09003)	Customer supplied part. Customer sending longline P5400-100 serial# AV09003 for inspection Send out for pull test. Return to customer.
P5400-50	AC09002	1	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S041056(AC09002)	Customer supplied part. Customer sending longline P5400-50 serial# AV09002 for inspection Send out for pull test. Return to customer.
P7300-150	BMMG722	1	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S050439(BMMG722)	Customer supplied part. Customer sending longline P7300-150 serial# BMMG722 for inspection Send out for pull test. Return to customer.
P7300-50	AC09001, AC09002	2	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED	S041057(AC09001) and S052555(AC09002)	Customer supplied part. Customer sending qty2 of longlines P7300-50 serial# AC09001 and AC09002 for inspection Send out for pull test. Return to customer.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

C2-6HC	AC09001, AC09002	2	☐ yes	☐ yes	☐ yes	☐ yes	CUSTOMER SUPPLIED	S061883(AC9001) and S061884(AC09002)	Customer supplied part qty 2. 1.Customer sending C2-6HC serial# AC09001 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-07, M987-10, M987-11, M987-12, M987-13, and M987-14 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer. 2.Customer sending C2-6HC serial# AC09002 for overhaul. Carousel C2-6HC was received with all C2 hook install serial# M987-09, M987-16, M987-17, M987-18, M987-20, and M987-22 Disassemble and perform overhaul on carousel and all C2 hook as per manual and record all finding as per test sheet. Reinstall and return to customer
C2(These Hooks are part of C2-6HC above)		12	☐ yes	☐ yes	☐ yes	☐ yes			See C2-6HC above
			☐ yes	☐ yes	☐ yes	☐ yes			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

PRE-TEST



Electric Swivel
SWA6A

Work Order 176292

Customer _____

Number of Wires 2

Date 2018/05/03

Serial Number AC11003

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAN PATRY

Signature: _____

Technician

QC 5 Small FAB / QA

Submit

Work Order 176292

Customer _____

Number of Wires 2Date 2018/05/22Serial Number AC11003

(PRETEST)

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAIN PATRY

Signature: _____

Technician

QC 5 Small FAB / QA

Submit



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040060

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040060
PO Date: 5/31/18
Due Date: 6/4/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176290	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
2	176761	C45-OH	C-Series Remote Hook 4,500 lbs Lift Capacity	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
3	177397	C45-K-OH	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
4	176292	SWA6A-2-OH	Electric Swivel 6,000 lb Safe Work Load (2,721 kg)	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
5	176763	SWA6A-4-OH	Electric Swivel 6,000 lb Safe Work Load (2,721 kg)	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
6	177593	SWA6A-3-OH	Electric Swivel 6,000 lb Safe Work Load (2,721 kg)	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
7	177594	SWA6A-3-OH	Electric Swivel 6,000 lb Safe Work Load (2,721 kg)	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
8	171614	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity	Firmed	6/4/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00

Grand Total: \$1,424.00

Order Notes

cor'd M 11/06/06

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

0105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36235	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040060
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

2 ELECTRIC SWIVEL, P/N# SWA6A-3-OH , J/S# 177593 , 177594

1 ELECTRIC SWIVEL, P/N# SWA6A-2-OH , J/S# 176292

1 ELECTRIC SWIVEL, P/N# SWA6A-4-OH , J/S# 176763

1 C-SERIES REMOTE HOOK , P/N# C45-K-OH , J/S# 177397

1 C-SERIES REMOTE HOOK , P/N# C45-OH , J/S# 176761

1 C-SERIES REMOTE HOOK , P/N# C60-OH , J/S# 176290

1 C-SERIES REMOTE HOOK , P/N# C10-OH , J/S# 171614

Action Taken:	Date:	Initial/Stamp:																																										
LPI & MPI C/O IAW ASTM E-1417M-16 & E-1444M-16 ***NO CRACK FOUND*** MAGBENCH S/N 208123 CAL DUE: 23-JUL-2018 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO20165 PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU. MPO15896, DEV. MPO15030, UV LIGHT M-20142	JUN 01 2018	 DOT-APP 20 53-89																																										
<table border="1"><thead><tr><th>Description</th><th>Location</th><th>P/N</th><th>Qty</th><th>Batch</th><th>S/N Off</th><th>S/N On</th></tr></thead><tbody><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr></tbody></table>			Description	Location	P/N	Qty	Batch	S/N Off	S/N On																																			
Description	Location	P/N	Qty	Batch	S/N Off	S/N On																																						

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp DOT-APP 20 53-89	Date:
Name: RAFIK MELIKIAN		JUN 01 2018

4316



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-2-OH
Job Sheet 176292



Part No: SWA6A-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 6,000 lb Safe Work Load (2,721 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No: RA150

Due Date: 5/3/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC11003

Note: O&OPM-SWA6 REV.2 IPP REV:A 18.01.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	5/3/18	5/3/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	5/3/18	5/3/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs	5/3/18	5/3/18	0.00	0.00	QC5		
130	Customer Acceptance	1 pcs	5/3/18	5/3/18	0.00	0.00			
140	Outsource	1 pcs	5/3/18	5/3/18			SKY002-VC		
150	Packaging	1 pcs	5/3/18	5/3/18	0.00	0.00	Packaging2		
160	QC	1 pcs	5/3/18	5/3/18	0.00	0.00	QC6		
170	Small Fab	1 pcs	5/3/18	5/3/18	0.00	1.00	Small Fab-9		
180	QC	1 pcs	5/3/18	5/3/18	0.00	0.00	QC5		
190	Packaging	1 pcs	5/3/18	5/3/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea	5/3/18	5/3/18	0.00	0.00	QC21		

Part Op 110 - RA: TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.
Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	100-Start up Operation	5037083
188-FSCS-1032-5/8	Screw	4 Ea (4 ea)	170-Small Fab	5066767
C45-15-13	Sleeve	1 Ea (1 ea)	170-Small Fab E	5029310
EL314-SJTOW	3 Wire	6 ft (6 ea)	170-Small Fab	5047767
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	170-Small Fab	5044605
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	170-Small Fab	5043315
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	170-Small Fab	5053840
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	170-Small Fab	5054259
SWA6A-2-AR	Electric Swivel 6,000 lb Safe Work Load (2,721 Kg)	1 Ea (1 ea)	170-Small Fab	5066785
SWA6A-400	Thrust Washer	1 Ea (1 ea)	170-Small Fab E	50629413

SWAGA-800A CONNECTOR BUSHING
SWAGA-900A ROTARY CONTACT
SWAGA-1100 UPPER BEARING

5031156
5072690
5070133

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	188-FPSS-1032-5/8	1	369	0
170-Small Fab	188-FSCS-1032-5/8	4	381	0
	C45-15-13	1	11	0
	EL314-SJTOW	6	865	0
	SWA6A-1200	1	27	0
	SWA6A-1300	1	23	0
	SWA6A-1400	1	18	0
	SWA6A-1900	4	404	0
	SWA6A-2	1	0	0
	SWA6A-400	1	16	0
Part Specifications				
Specifications could not be found.				

Plex 7/3/18 1:19 PM Dart.Gagnon.Michelle

Work Order 176292

Customer _____

Number of Wires 2Date 2018/07/10Serial Number S063238

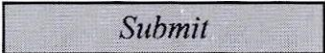
Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	6,000	Check for Conductivity against all wires.	- PASS
1	6,000	Check all wires for grounding against swivel body.	- PASS
1	3,000	Check for Conductivity against all wires.	- PASS
1	3,000	Check all wires for grounding against swivel body.	- PASS
1	1,500	Check for Conductivity against all wires.	- PASS
1	1,500	Check all wires for grounding against swivel body.	- PASS
1	0	Check for Conductivity against all wires.	- PASS
1	0	Check all wires for grounding against swivel body.	- PASS

Test Conducted By: ALAN PATRY

Technician

Signature: _____

QC 5 Small FAB / QA

Submit